

ELISE
47.01

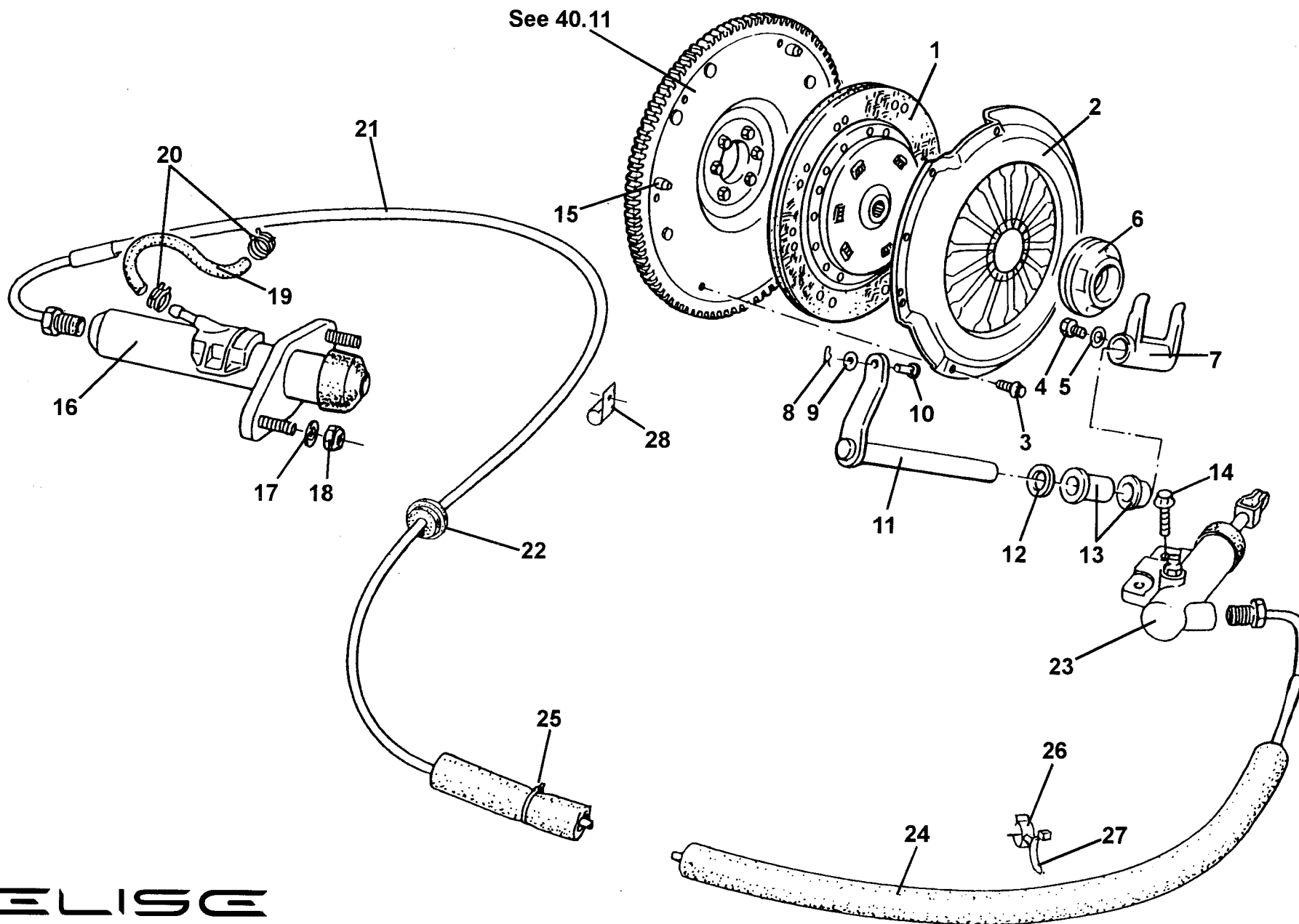
Service Parts List **ELISE**



Function Code 47.01 Clutch & Release Mechanism

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Clutch Driven Plate			A111Q6005S	1
02	Clutch Cover			A111Q6004S	1
03	Bolt, clutch to flywheel			A111Q6010S	1
04	Bolt, release fork to shaft			A111Q6013S	1
05	Washer, flat			A111Q6014S	1
06	Clutch Release Bearing			A111Q6007S	1
07	Clutch Fork			A111Q6011S	1
08	'R' Clip			A082W6348F	1
09	Washer, spring, fork to shaft			A111Q6014S	1
10	Clevis Pin			TBA	1
11	Lever/Shaft, clutch release fork			A111Q6012S	1
12	Seal, clutch shaft			A111F6031S	1
13	Bush Kit, Clutch shaft			A111F6032S	1
14	Screw, M10 x 22, slave cylinder to mtg. bracket			A111E6140S	2
15	Dowel, clutch to flywheel			A111Q6009S	3
16	Clutch Master Cylinder			A111Q6001F	1
17	Washer, M8 x 16.6, master cylinder to pedal box			A075W4020F	2
18	Nyloc Nut, M8, master cylinder to pedal box			A111W3126F	2

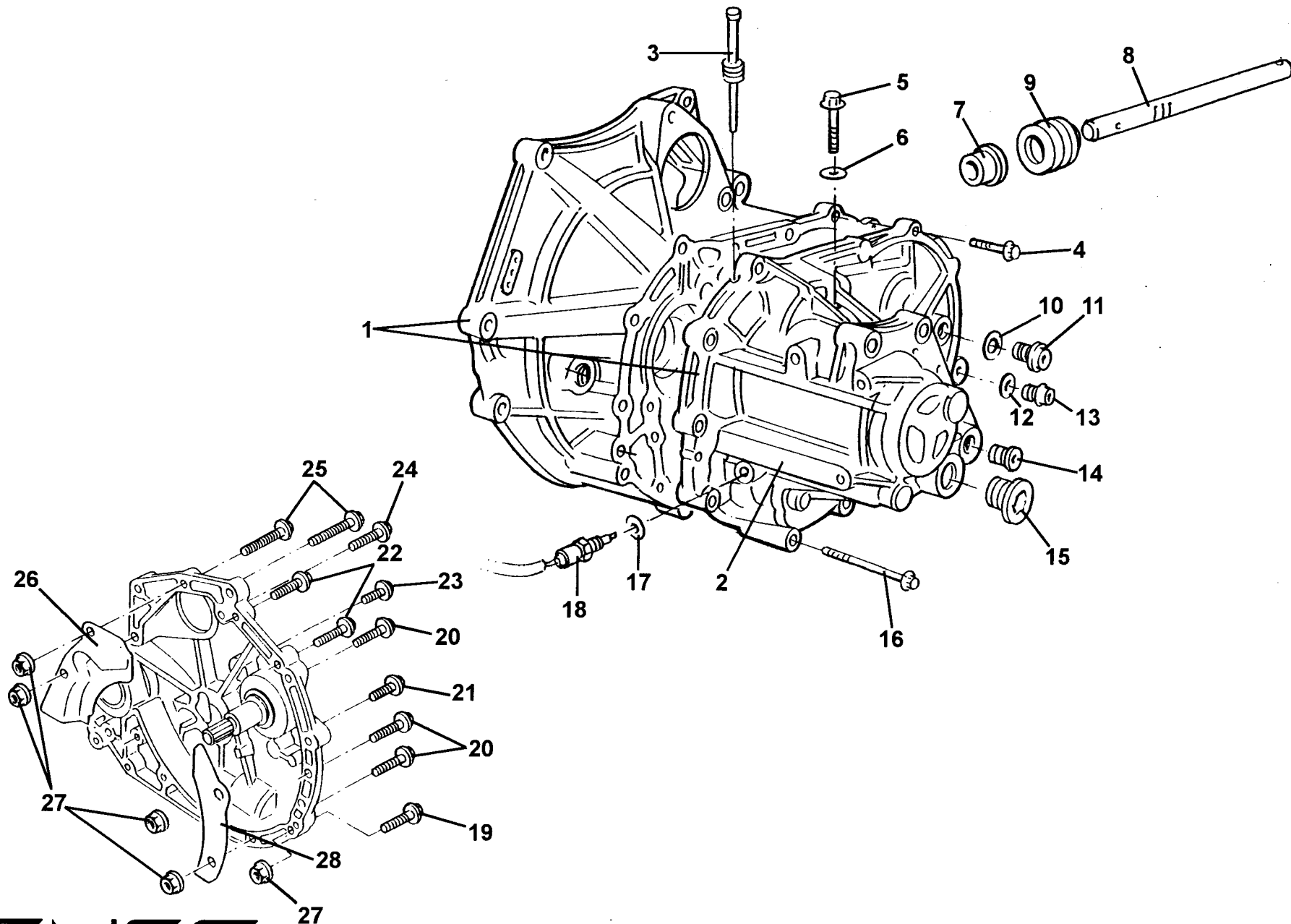
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Function Code 47.01 Clutch & Release Mechanism

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
19	Hose, reservoir to clutch master cylinder			C111J0085F	1
20	Clip, hose to reservoir to cylinder			A079W6189F	2
21	Pipe Assembly, clutch			A111Q0005S	1
22	Grommet, clutch pipe to bulkhead			A075U6043F	1
23	Clutch Slave Cylinder			A111Q6006S	1
24	Tube, anti rattle clutch pipe through body side			A111J0084K	1
25	Cable Tie, tube to clutch pipe			A075W6038Z	4
26	Swivel Clip, cable tie fixing			A082W6587F	1
27	Cable Tie, swivel clip type			A082W6324F	1
28	'P' Clip, pipe fixing		RHD	A075W6228F	1
29	Repair Kit, slave cylinder			A111Q6008S	1



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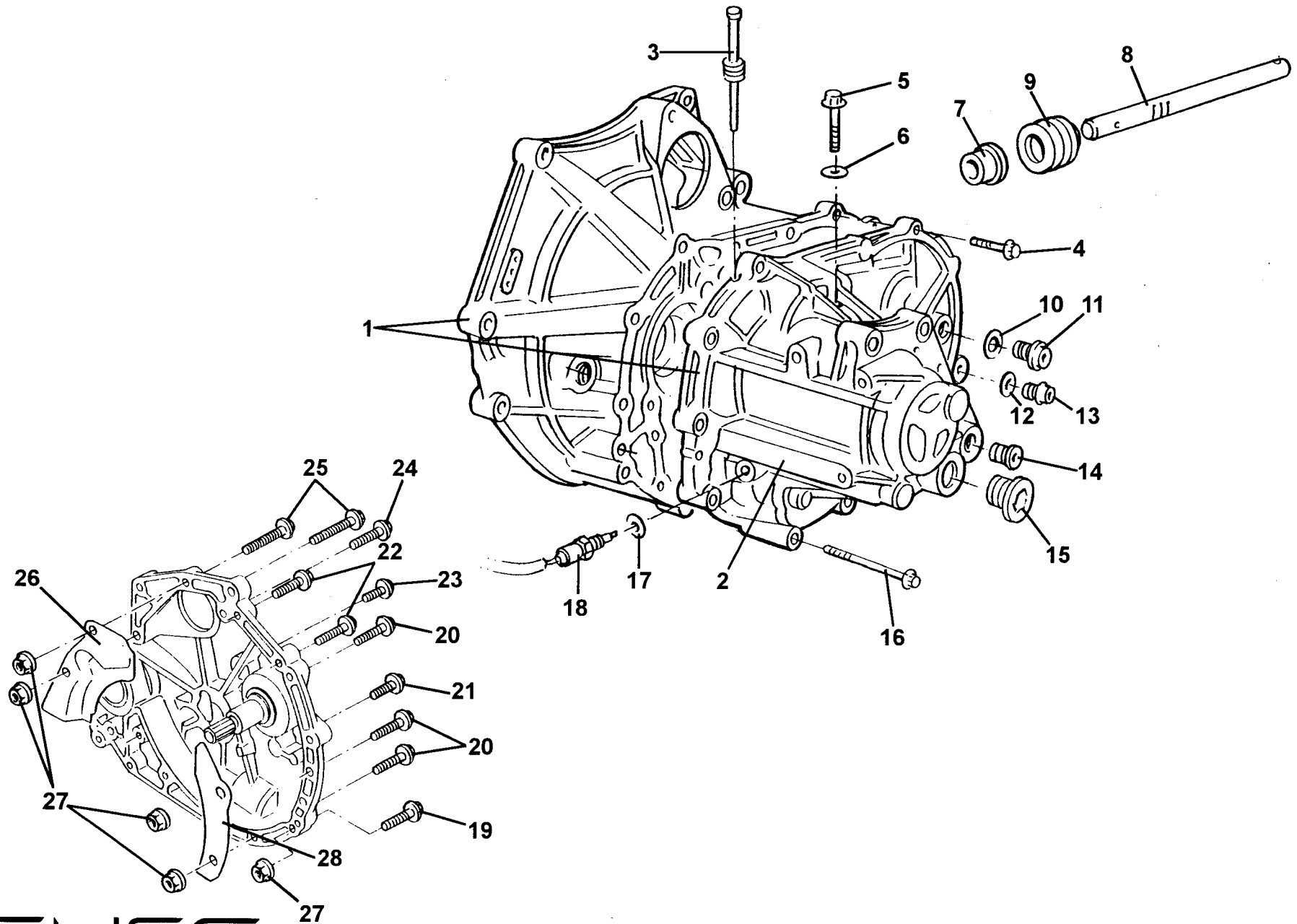
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Service Parts List **ELISE**



Function Code 47.03 Transmission Assembly

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Transmission Assy., close ratio, 4.2 FD			A111F0034S	1
02	Transmission Main Casing			A111F6037S	1
03	Breather Pipe			A111E6169S	1
04	Bolt, M10 x 42, transmission to clutch housing			A111F6161S	12
05	Bolt, flg. hd., reverse idler shaft fixing			A111F6162S	1
06	Washer, reverse idler shaft fixing			A111F6163S	1
07	Oil Seal, Gearshift Rod			A111F6023S	1
08	Rod, Gearshift			A111F6033S	1
09	Gaiter, gear shift rod			A111F6180S	1
10	Washer, filler/level plug			A111F6166S	1
11	Plug, filler/level			A111F6165S	1
12	Washer, drain plug			A111E6035S	1
13	Drain Plug			A111F6026S	1
14	Sealing Plug, rear of transmission case			A111F6168S	1
15	Plug, access to output shaft bearing circlip, 32 mm			A111F6167S	1
16	Bolt, M10 x 92 , transmission case to clutch housing			A111F6164S	2
17	Sealing Washer, reverse switch			A111E6035S	1
18	Reverse Lamp Switch			A111F6021S	1

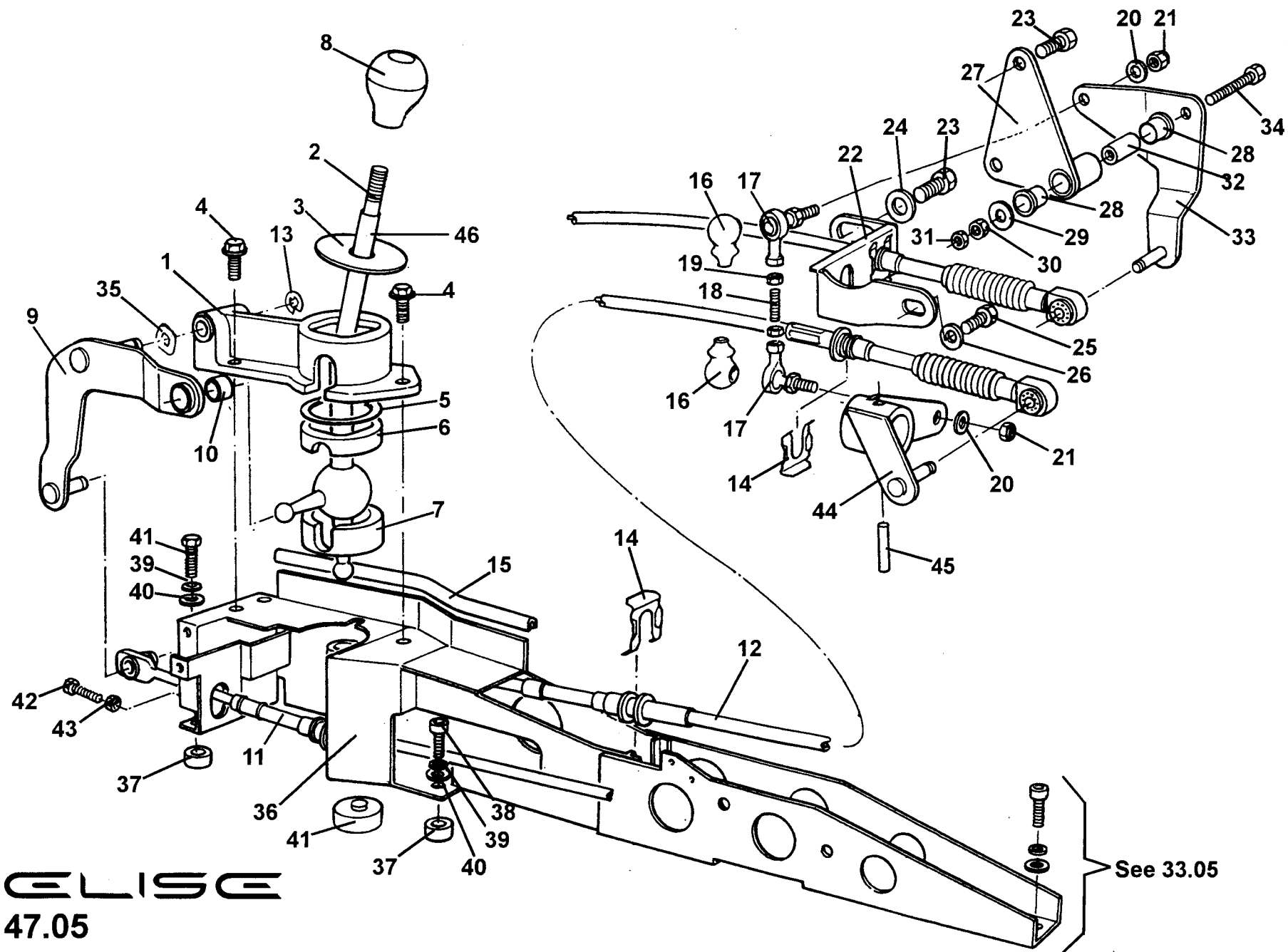


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Function Code 47.03 Transmission Assembly

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
19	Bolt, M12 x 80, transmission to engine			A111F6170S	1
20	Bolt, M12 x 50, transmission to engine			A111F6171S	3
21	Screw, M10 x 35, transmission to engine			A111F6172S	1
22	Bolt, M12 x 30, transmission to engine			A111F6181S	2
23	Screw, M10 x 30, transmission to engine			A111F6174S	1
24	Bolt, M12 x 65, transmission to engine			A111F6175S	1
25	Bolt, M12 x 90, transmission to engine			A111F6176S	2
26	Closure pate, rear			A111F6177S	1
27	Nut, M12, front/rear closure plates fixing			A111F6178S	5
28	Closure Plate, front			A111F6179S	1
29	Magnet, swarf attraction, transmission case	Not illustrated		A111F6100S	1
30	Dowel, clutch housing to gearbox	Not illustrated		A111F6197S	2
31	Gearbox Oil, Texaco MTF 94	Not illustrated		A111F6017V	2.1lit



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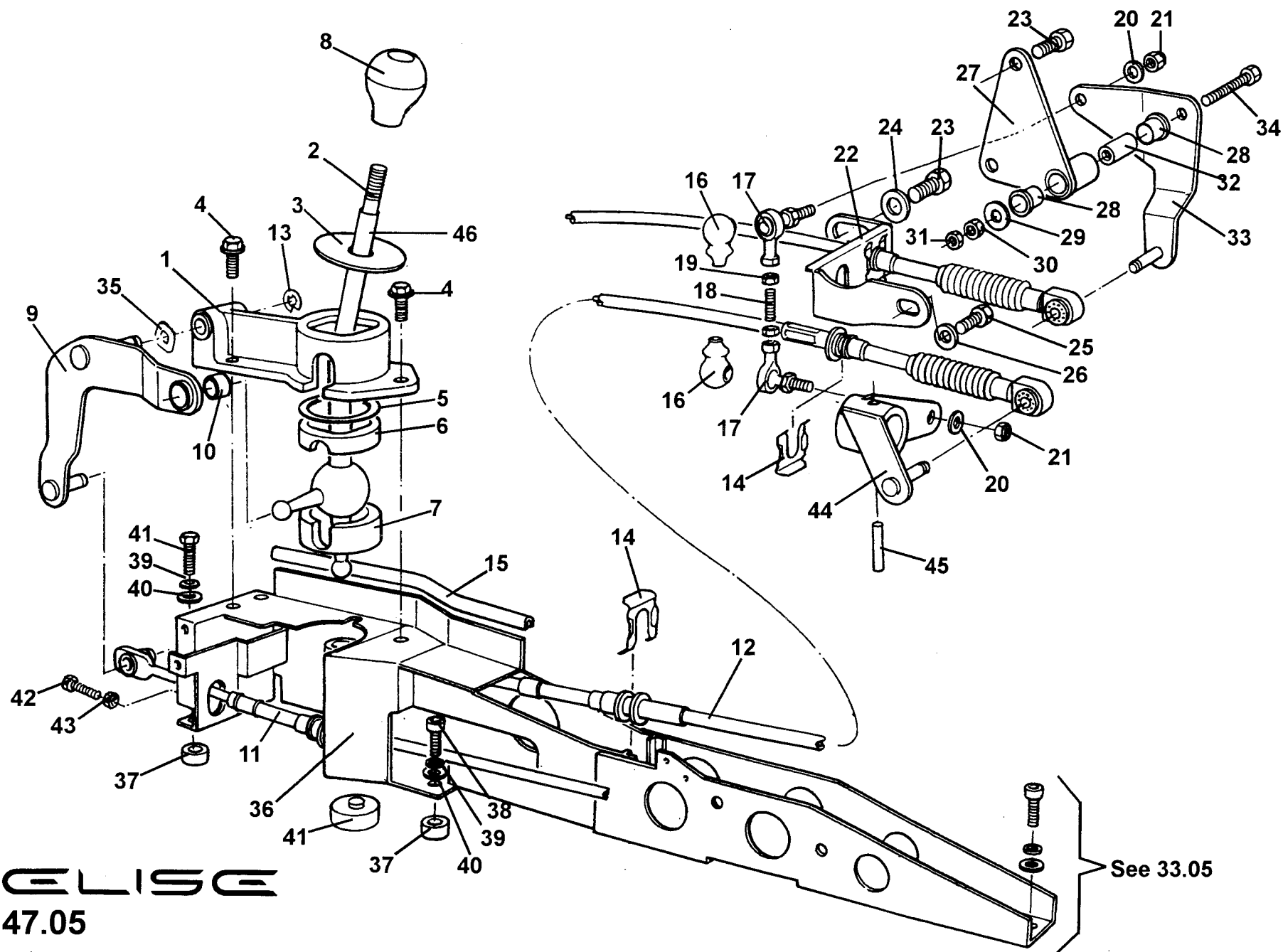
Service Parts List **ELISE**



Function Code 47.05 Gearchange Mechanism, External

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Housing, gear lever pivot			A111F6008H	1
02	Gear Lever	Includes heatshrink, item 48		A111F0013H	1
03	Dust Shield, gear lever			A111F0005K	1
04	Screw, self tap., housing to bracket			A111F6014H	3
05	Gasket/Spacer, neoprene			A111F6010H	1
06	Socket, upper			A111F6009H	1
07	Socket, lower			A111F6011H	1
08	Knob, gear lever, alloy		Standard	A117U0085F	1
08a	Knob, gear lever, alloy/leather		Sports Tourer/Race Tech	A117U0048F	1
09	Bellcrank/Pivot Pin Assembly			A111F6006H	1
10	Bush, bellcrank to lever			A111F6005H	1
11	Crossgate Cable, gearchange			A111F0004F	1
12	Selector Cable, gearchange			A111F0003F	1
13	Circlip, type 'E', pivot retention			A111E6012H	1
14	Retaining Clip, gear change			A111F6018H	4
15	Edging Strip, rubber			B075U6054V	0.13m
16	Boot, gear linkage			A082F4149F	2
17	Rod End, gear change			A082F6368F	2

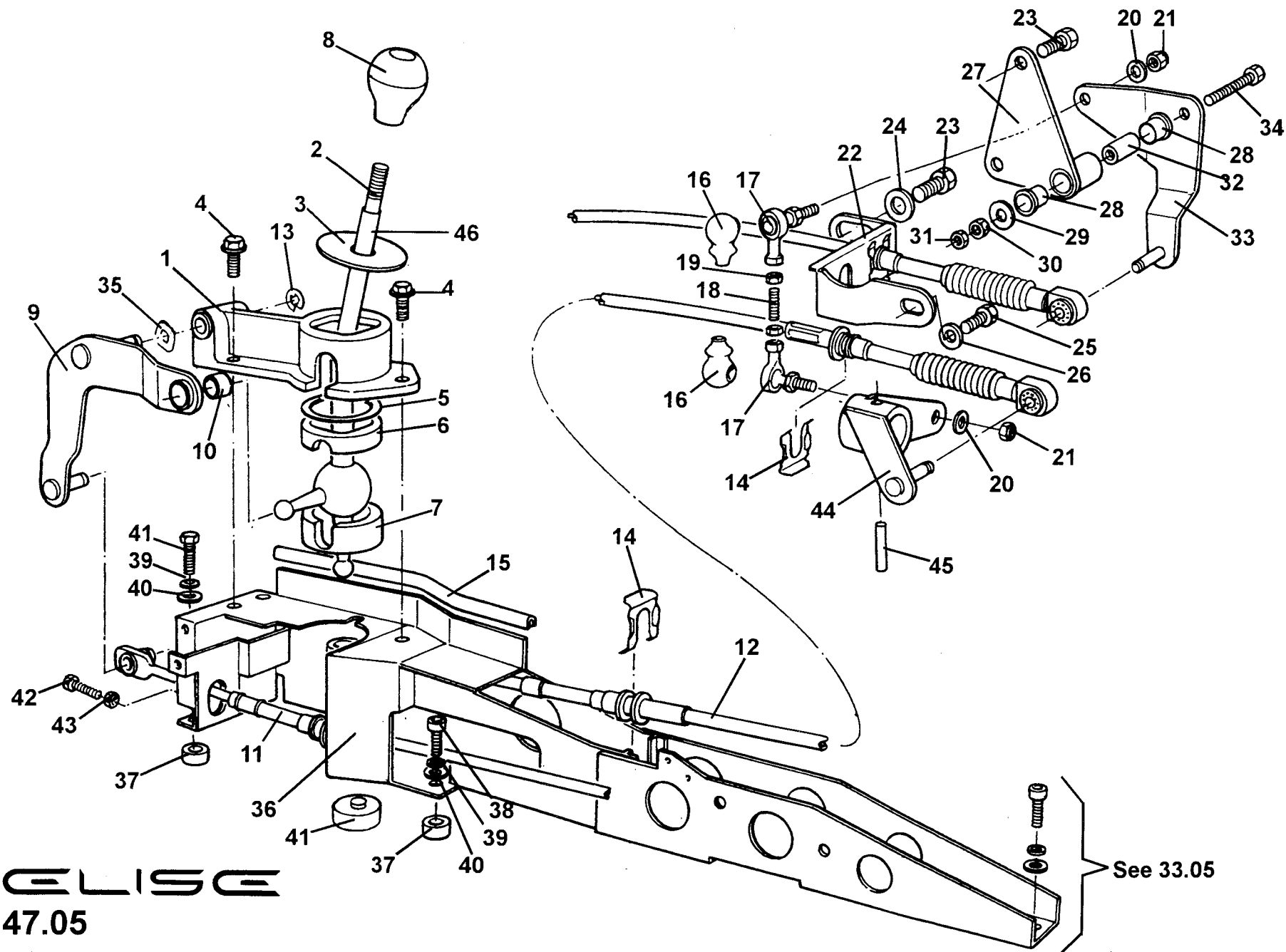
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Function Code 47.05 Gearchange Mechanism, External

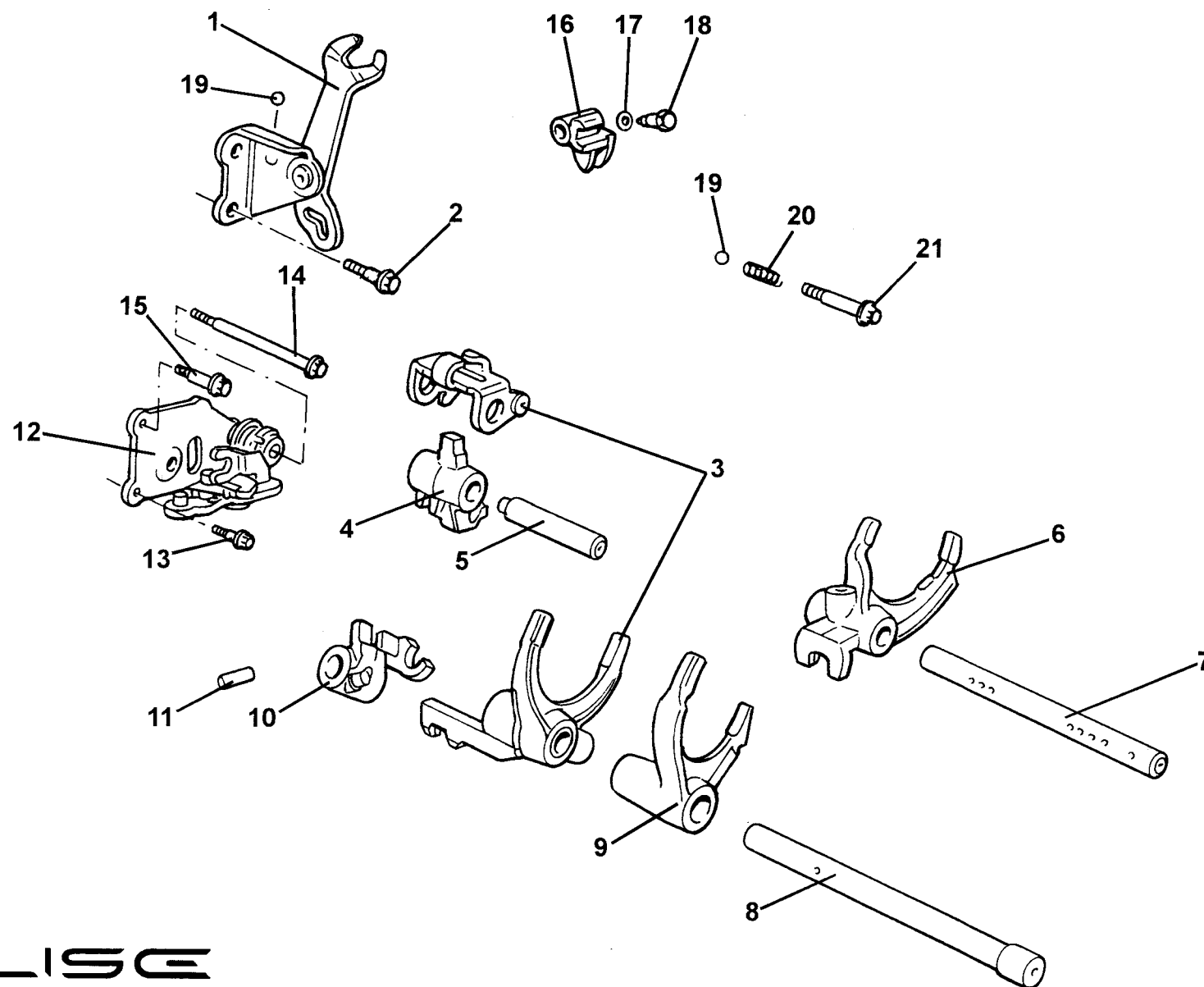
<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
18	Tie Rod			B111F0028F	1
19	Locknut			A082W3085F	2
20	Washer, flat, M5 x 12 x 1.4			A075W4013Z	2
21	Nyloc Nut, M5			A075W3009Z	2
22	Bracket Abutment, gear linkage			A111F0015F	1
23	Screw, M12 x 30, hex. hd., bracket to gearbox			A082W1141F	2
24	Washer, flat, M12 x 23.5 x 2.3			A075W4028Z	1
25	Screw, M10 x 25, hex. hd. bracket to gearbox			A075W1048Z	1
26	Washer, flat, M10 x 20 x 1.8			A075W4024Z	1
27	Pivot Plate Assembly			A111F0023F	1
28	Bush			A111F6015F	2
29	Washer, flat, M8			A079W4019F	1
30	Nut, M8, full hex.			A075W3021Z	1
31	Nut, M8, hex thin			A075W3026Z	1
32	Pivot Shaft, gear linkage			A111F0026F	1
33	Crossgate Selector			A111F0016F	1
34	Screw, M8 x 45, hex. hd.			A075W1043Z	1
35	Washer, wavy, M10 x 15 x 0.16			A111W4167F	1
36	Mounting Bracket, gear selector mechanism			A117F0004F	1
37	Spacer, mounting bracket to gear selector			A111F0012F	3
38	Screw, M8 x 30, cap hd., bracket to floor			A089W7052F	1



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Function Code 47.05 Gearchange Mechanism, External

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
39	Washer, spring, M8			A075W4036Z	3
40	Washer, flat, M8 x 16.6 x 1.4			A075W1085F	1
41	Spacer, gear selector mounting bracket to step plate			A111F0032F	2
42	Screw, M5 x 16, hex. hd.			A075W1085F	1
43	Nut, M5, crossgate stop			A082W3084F	1
44	Link, gear selector			B111F0019F	1
45	Translator Pin, gearbox			A111F6019F	1
46	Label, gear change pattern			A111U0004F	1
47	Heatshrink Tube, gearlever	Part of lever, item 2		A111V6021V	As req.
48	Permabond A130, knob to lever	Not illustrated		A912E7033V	As req.



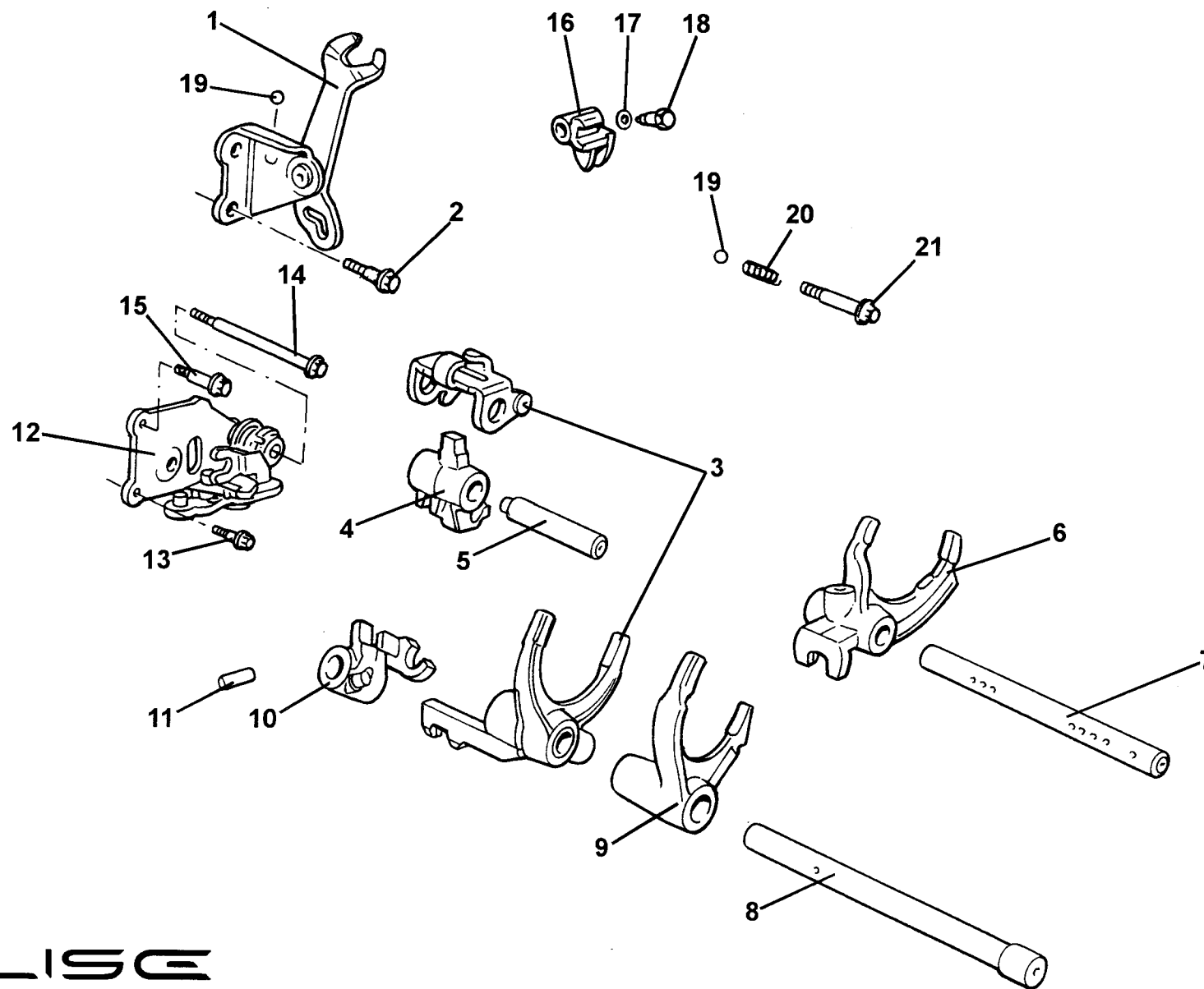
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Function Code 47.06 Gear Selector Mechanism, Internal

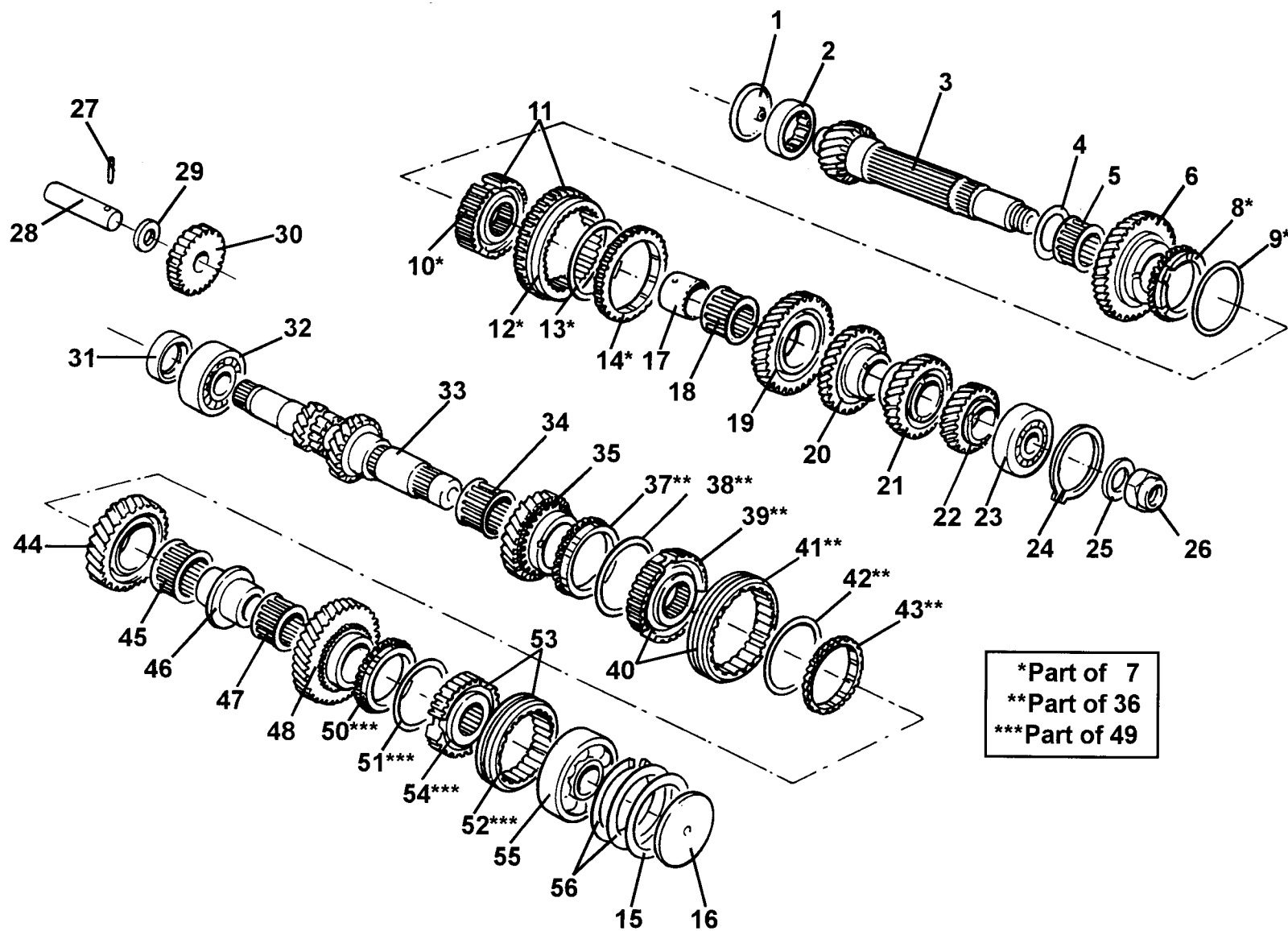
<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Reverse Selector Fork			A111F6143S	1
02	Bolt, M6 x 22.5 , selector fix.			A111F6144S	2
03	Kit: Interlock Guide/Selector Fork, 3rd/4th gears			A111F6145S	1
04	Selector Actuator			A111F6146S	1
05	Selector Shaft			A111F6147S	1
06	Selector Fork, 1st/2nd gears			A111F6148S	1
07	Selector Shaft, 1st/2nd gears			A111F6149S	1
08	Selector Shaft, 5th/ reverse gears			A111F6150S	1
09	Selector Fork, 5th gear			A111F6151S	1
10	Gear Selector, 5th/reverse gears			A111F6153S	1
11	Roll Pin, 5th/reverse selector			A111F6154S	1
12	Translator Assembly			A111F6202S	1
13	Bolt, M6 x 22.5, flg. hd., translator fix.			A111F6144S	2
14	Bolt, special, M8, flg. hd., translator fix.			A111F6204S	1
15	Bolt, M6 x 18, flg. hd., translator fix.			A111F6203S	1
16	Selector Shaft Guide			A111F6198S	1
17	Dowel Bolt, M8 x 24, flg. hd.			A111F6199S	1
18	Washer, spring, M6			A111F6014S	1



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Function Code 47.06 Gear Selector Mechanism, Internal

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
19	Steel Ball, detent			A111F6201S	2
20	Spring, detent			A111F6206S	1
21	Cap Bolt, spring retention			A111F6205S	1



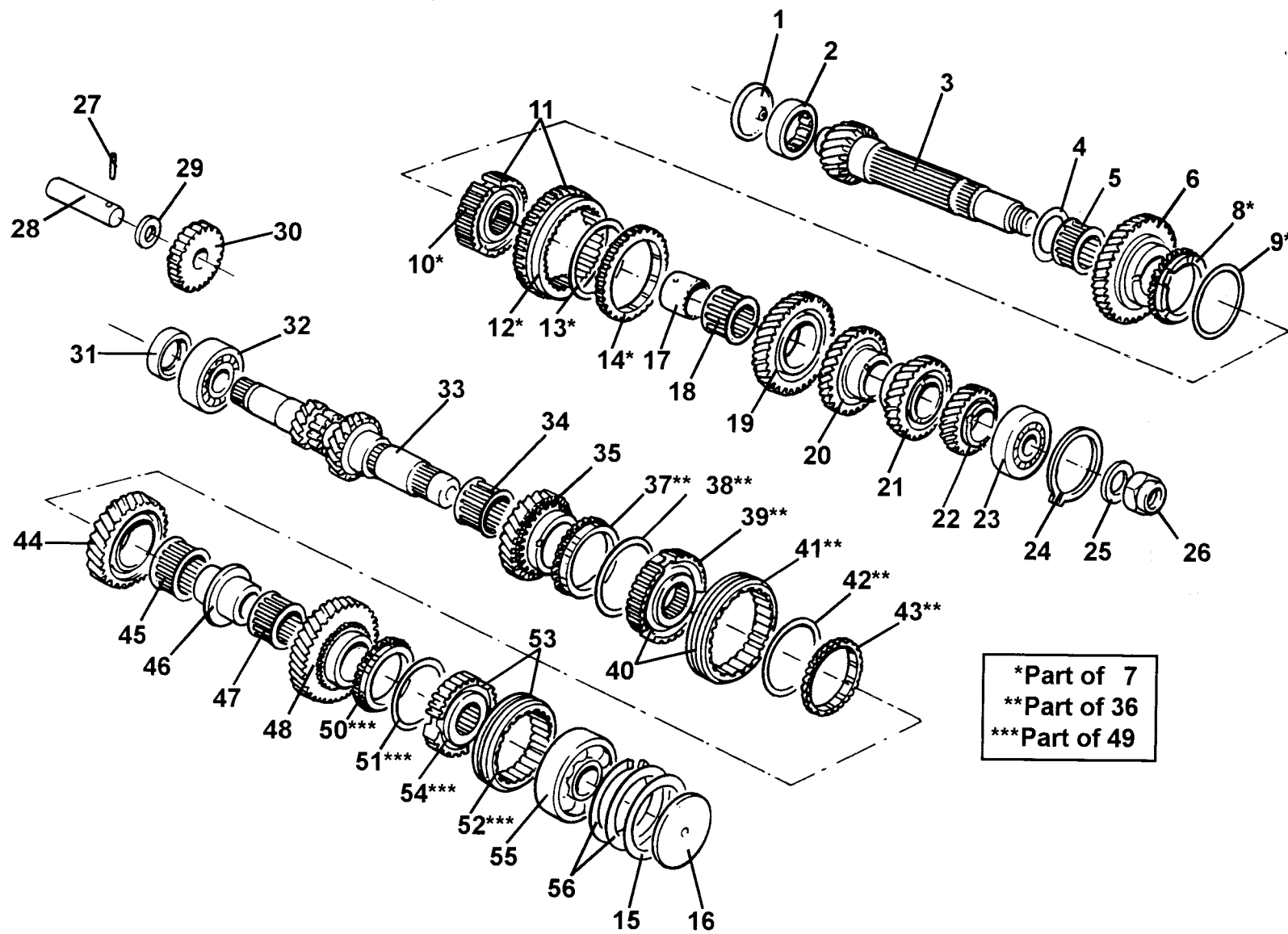
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Service Parts List **ELISE**



Function Code 47.07 Gears, Shafts & Bearings

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Oil Guide Plate, input shaft			A111F6065S	1
02	Caged Roller Bearing, output shaft			A111F6066S	1
03	Output Shaft			A111F6189S	1
04	Selective Thrust Washer, 1.96 mm	1st gear end float adjustment		A111F6068S	As req.
04a	Selective Thrust Washer, 1.99 mm	1st gear end float adjustment		A111F6069S	As req.
04b	Selective Thrust Washer, 2.02 mm	1st gear end float adjustment		A111F6070S	As req.
04c	Selective Thrust Washer, 2.05mm	1st gear end float adjustment		A111F6071S	As req.
04d	Selective Thrust Washer, 2.08mm	1st gear end float adjustment		A111F6072S	As req.
05	Needle Roller Bearing, 1st gear			A111F6073S	1
06	1st Gear			A111F6190S	1
07	Synchroniser Assembly, 1st/2nd gear	Includes items: 8/9/10/12/13/14		A111F6075F	1
08	Synchro Ring, 1st gear	Part of item: 7		A111F6076F	1
09	Synchro Spring, 1st gear	Part of item: 7		A111F6077S	1
10	Synchro Hub, 1st/2nd gear	Part of item: 7 & 11		A111F6078S	1
11	Synchro Hub/Sleeve Assembly	Assy. of items: 10 & 12		A111F6109S	1
12	Synchro Sleeve, 1st/2nd gear	Part of item: 7 & 11		A111F6079S	1
13	Synchro Spring, 2nd gear	Part of item: 7		A111F6080S	1
14	Synchro Ring, 2nd gear	Part of item: 7		A111F6081S	1

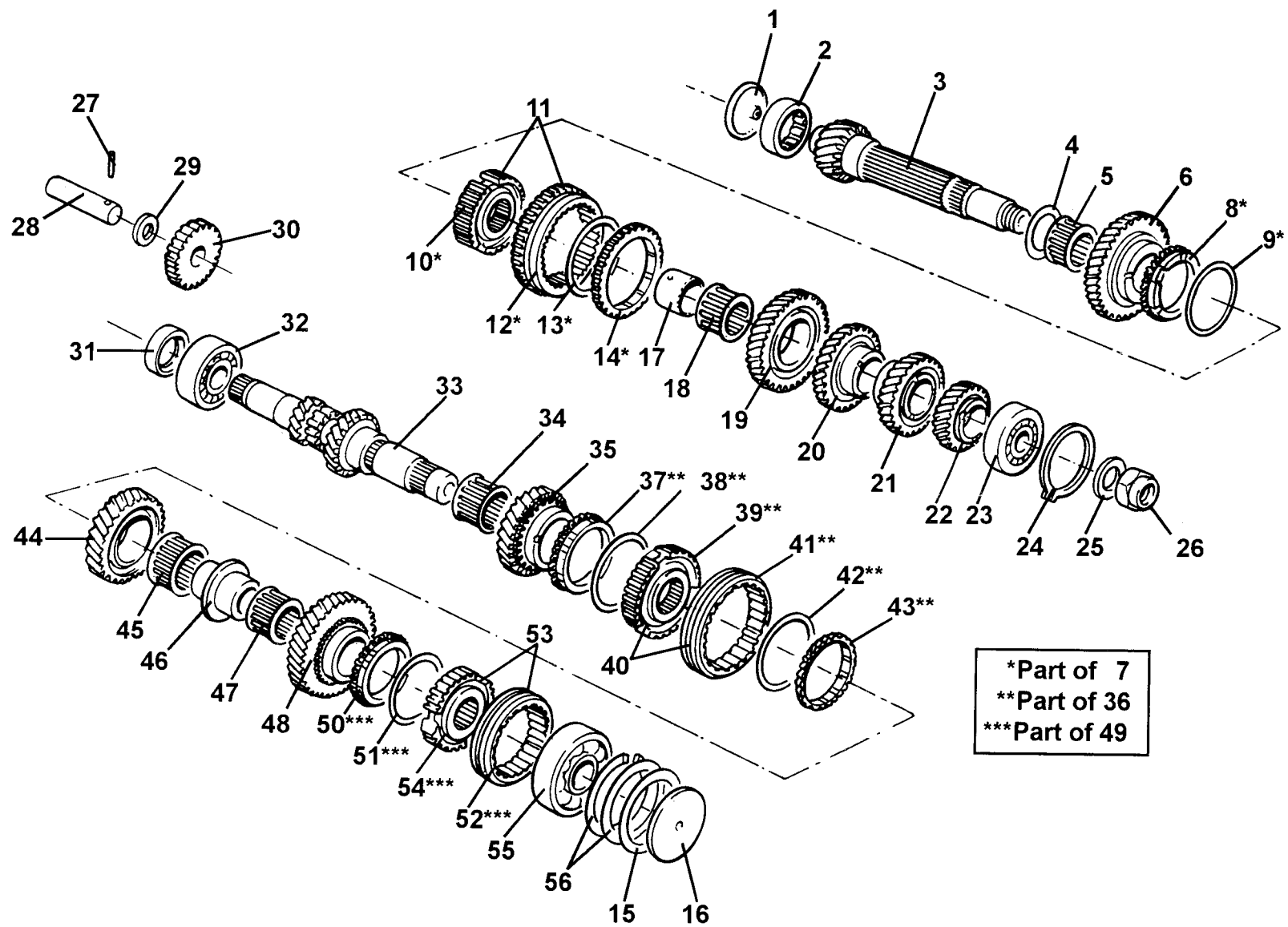


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Function Code 47.07 Gears, Shafts & Bearings

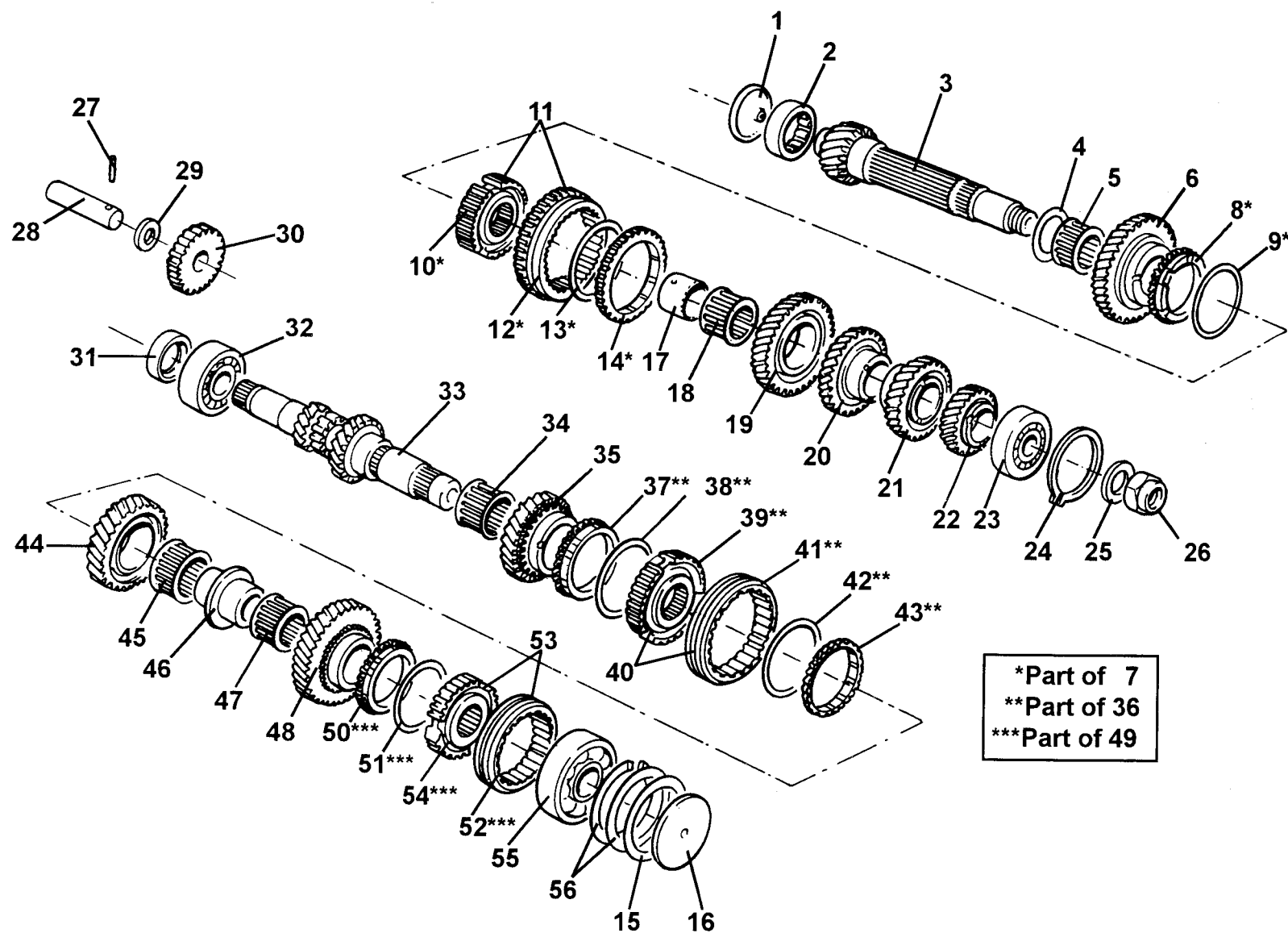
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15	Thrust Washer, input shaft end			A111F6139S	1
16	Oil Guide Plate			A111F6140S	1
17	Selective Collar, 2nd gear end float adjustment			A111F6082F	As req.
17a	Selective Collar, 2nd gear end float adjustment			A111F6083S	As req.
17b	Selective Collar, 2nd gear end float adjustment			A111F6084S	As req.
17c	Selective Collar, 2nd gear end float adjustment			A111F6085S	As req.
18	Needle Roller Bearing, 2nd gear			A111F6086S	1
19	2nd Gear, 35 teeth			A111F6191S	1
20	3rd Gear, 34 teeth			A111F6088S	1
21	4th Gear, 31 teeth			A111F6089S	1
22	5th Gear			A111F6188S	1
23	Ball Bearing, output shaft			A111F6091S	1
24	Circlip, 60 mm			A111F6095S	1
25	Washer, tongued belleville, M23			A111F6093S	1
26	Lock Nut, M23 , LH thread, output shaft			A111F6094S	1
27	Roll Pin, reverse idler shaft locking.			A111F6097S	1
28	Reverse Idler Shaft			A111F6096S	1
29	Thrust Washer, reverse idler gear			A111F6098S	1
30	Reverse Idler Gear			A111F6099S	1
31	Oil seal, input Shaft			A111F6024S	1
32	Ball bearing, input shaft			A111F6101S	1



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Function Code 47.07 Gears, Shafts & Bearings

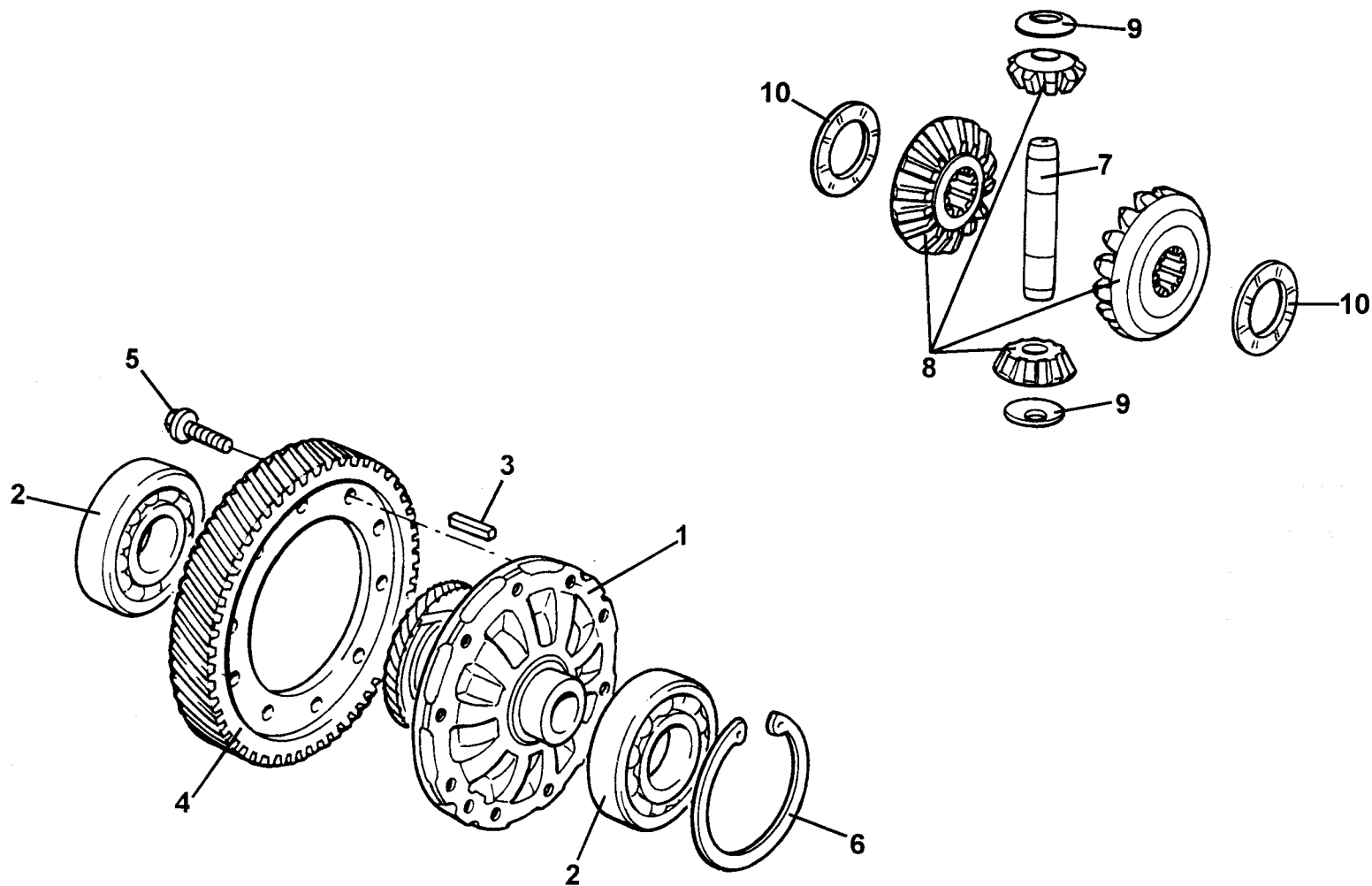
<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
33	Input Shaft			A111F6193S	1
34	Needle Roller Bearing, 3rd Gear			A111F6104S	1
35	3rd Gear			A111F6103S	1
36	Synchroniser Assembly, 3rd/4th gear	Includes items: 37/38/39/41/42/43		A111F6105S	1
37	Synchro Ring, 3rd Gear	Part of item: 36		A111F6106S	1
38	Synchro Spring, 3rd Gear	Part of item: 36		A111F6107S	1
39	Synchro Hub, 3rd/4th Gear	Part of item: 36 & 40		A111F6110S	1
40	Synchro Hub/Sleeve assembly, 3rd/4th gear	Assy. of items: 39 & 41		A111F6108S	1
41	Synchro Sleeve, 3rd/4th Gears	Part of item: 36 & 40		A111F6111S	1
42	Synchro Spring, 4th Gear	Part of item: 36		A111F6112S	1
43	Synchro Ring, 4th Gear	Part of item: 36		A111F6113S	1
44	4th Gear			A111F6114S	1
45	Needle Roller Bearing, 4th Gear			A111F6104S	1
46	Distance Collar, 4th/5th gear			A111F6115S	As req.
47	Needle Roller Bearing, 5th Gear			A111f6104S	1
48	5th Gear			A111F6117S	1
49	Synchroniser Assembly, 5th Gear	Includes items: 50/51/52/53/55		A111F6118S	1
50	Synchro Ring, 5th Gear	Part of item: 49		A111F6119S	1
51	Synchro Spring, 5th Gear	Part of item: 49		A111F6120S	1
52	Synchro Sleeve, 5th Gear	Part of item: 49 & 54		A111F6123S	1
53	Synchro Hub/Sleeve assembly, 5th Gear	Assy. of items: 52 & 54		A111F6121S	1



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Function Code 47.07 Gears, Shafts & Bearings

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
54	Synchro Hub, 5th Gear	Part of item: 49 & 53		A111F6122S	1
55	Ball Bearing, input shaft			A111F6124S	1
56	Selective Snap Rings, input shaft, 0.50 mm			A111F6125S	As req.
56a	Selective Snap Rings, input shaft, 0.55 mm			A111F6126S	As req.
56b	Selective Snap Rings, input shaft, 0.60 mm			A111F6127S	As req.
56c	Selective Snap Rings, input shaft, 0.65 mm			A111F6128S	As req.
56d	Selective Snap Rings, input shaft, 0.70 mm			A111F6129S	As req.
56e	Selective Snap Rings, input shaft, 0.75 mm			A111F6130S	As req.
56f	Selective Snap Rings, input shaft, 0.80 mm			A111F6131S	As req.
56g	Selective Snap Rings, input shaft, 0.85 mm			A111F6132S	As req.
56h	Selective Snap Rings, input shaft, 0.90 mm			A111F6133S	As req.
56i	Selective Snap Rings, input shaft, 0.95 mm			A111F6134S	As req.
56j	Selective Snap Rings, input shaft, 1.00 mm			A111F6135S	As req.
56k	Selective Snap Rings, input shaft, 1.05 mm			A111F6136S	As req.
56L	Selective Snap Rings, input shaft, 1.10 mm			A111F6137S	As req.
56m	Selective Snap Rings, input shaft, 1.15 mm			A111F6138S	As req.



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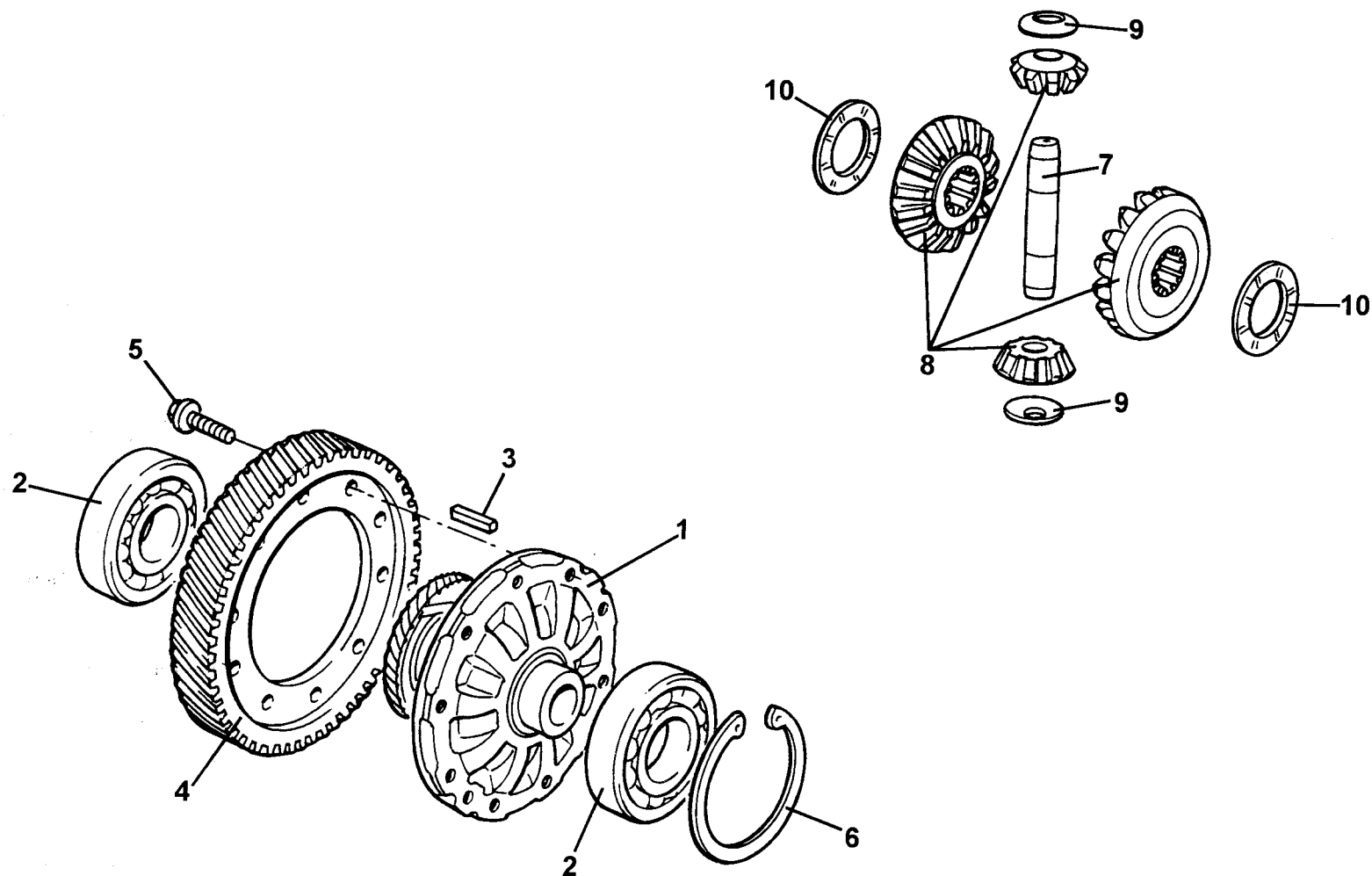
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Function Code 47.11 Final Drive & Bearings

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Differential Assembly, 4.2 ratio	Includes items: 3/7/8/9/10		A111F6195S	1
02	Ball Bearing, differential			A111F6043S	2
03	Roll Pin, differential pinion shaft			A111F6044S	1
04	Final Drive Gear, 4.2 ratio			A111F6196S	1
05	Bolt, final drive gear to differential casing			A111F6046S	10
06	Selective Circlip, 2.5 mm			A111F6047S	1
06a	Selective Circlip, 2.6 mm			A111F6048S	1
06b	Selective Circlip, 2.7 mm			A111F6049S	1
06c	Selective Circlip, 2.8 mm			A111F6050S	1
06d	Selective Circlip, 2.9 mm			A111F6051S	1
06e	Selective Circlip, 3.0 mm			A111F6052S	1
07	Pinion Shaft			A111F6053S	1
08	Sun/Planet Gear, matched set			A111F6055S	1
09	Thrust Washer, planet gear, 0.70 mm			A111F6056S	1
09a	Thrust Washer, planet gear, 0.75 mm			A111F6057S	1
09b	Thrust Washer, planet gear, 0.80 mm			A111F6058S	1
09c	Thrust Washer, planet gear, 0.85 mm			A111F6059S	1
09d	Thrust Washer, planet gear, 0.90 mm			A111F6060S	1

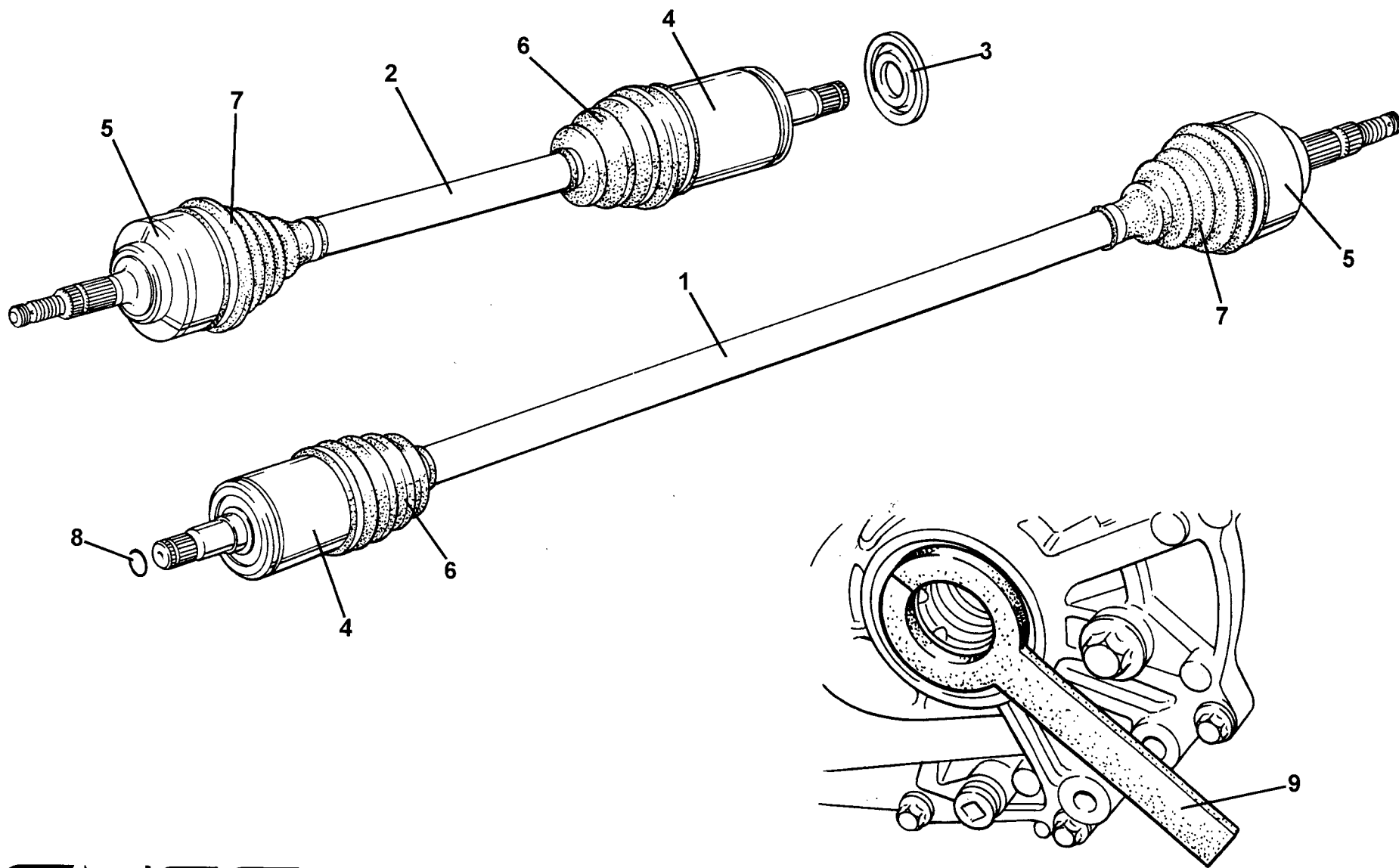
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Function Code 47.11 Final Drive & Bearings

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
09e	Thrust Washer, planet gear, 0.95 mm			A111F6061S	1
09f	Thrust Washer, planet gear, 1.00 mm			A111F6062S	1
09g	Thrust Washer, planet gear, 1.05 mm			A111F6063S	1
10	Thrust Washer, sun gear			A111F6064S	2



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Function Code 47.15 Driveshafts & Seals

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Drive Shaft, LH			A117D0013F	1
02	Drive Shaft, RH			A117D0012F	1
03	Oil Seal, drive shaft, LH			A111F6029S	1
03b	Oil Seal, drive shaft, RH			A111F6022S	1
04	CV Joint, inboard			A117D0003S	2
05	CV Joint, outboard			A117D0004S	2
06	Gaiter Kit, inboard CV joint	Including clips and grease		A111D6011S	2
07	Gaiter Kit, outboard CV joint	Including clips and grease			2
08	Circlip, driveshaft retention in transmission			A100R6001F	2
09	Special Tool, seal protector	Used to insert driveshaft*		T000T1390F	1

*See Service Notes, Section F